

BIP

TYPE	CAPACITY
1. Dual infeed, V-step belt controlled by photocell and pneumatically operated flipper gate. Capacity max. 3.600 pcs/h. Industrial proofer design. Drive: 0,5 HP depending on proofer capacity.	
BIP-72-804-841-912/12-3/3311-1734	Capacity net 804 pockets
BIP-72-864-911-984/12-3/3511-2201	Capacity net 864 pockets
BIP-72-936-982-1056/12-3/3711-2201	Capacity net 936 pockets
BIP-72-984-1028-1104/12-3/3911-2201	Capacity net 984 pockets
2. Infeed one V-step belt with pallet infeed system (4 or 12 rows). Outlet possible on 12 rows. Capacity max. 5.000 pcs/h. Industrial proofer design. Pneumatical timing flap with levers for 12 outlets. Drive depends on proofer capacity, 1 shaft, with synchronisation, motorreductor with shear pin protection.	
BIP-72-600-630-678/12-2/4927-1334	Capacity net 600 pockets
BIP-72-1200-1260-1392/12-5/4227-1334	Capacity net 1200 pockets
BIP-72-1620-1704-1800/12-7/3711-1334	Capacity net 1620 pockets
BIP-72-1800-1836-1968/12-7/4211-1334	Capacity net 1800 pockets
BIP-72-3600-3700-3936/12-15/4211-1334	Capacity net 3600 pockets
3. Infeed two V-step belts with pallet infeed system. Outlet on 12 rows. Capacity max. 10.000 pcs/h. Industrial proofer design. Pneumatical timing flap with levers for 12 outlets. Drive depends on proofer capacity, 1 shaft, with synchronisation, motorreductor with shear pin protection.	
BIP-72-792-808-864/12-2/4427-1334	Capacity net 792 pockets
BIP-72-840-888-1056/12-2/4211-1985	Capacity net 840 pockets
BIP-72-936-1008-1200/12-2/4211-1985	Capacity net 936 pockets
BIP-72-960-1008-1248/12-6/3511-1985	Capacity net 960 pockets
BIP-72-1008-1056-1272/12-5/4211-1985	Capacity net 1008 pockets
BIP-72-1332-1356-1608/12-5/4211-2385	Capacity net 1332 pockets
BIP-72-2004-2100-2304/12-9/4211-1534	Capacity net 2004 pockets
BIP-72-2424-2544-2616/12-8/4911-1334	Capacity net 2424 pockets

OPTIONS

- Customer specific heights
- Automatic Climate control
- Central switching and/or master-slave
- Turning device detection, platform for cleaning
- Discharge conveyor(s)
- Pneumatical timing flap
- Infeed on rows 1-4-7-10 with turning device for short and long proof time
- Air drying device for empty pockets
- Reinforced central air drying on complete line
- Double dough piece ejector with weighing cell
- Pre moulder on discharge conveyor
- Customer specific Blue Box

WP HATON BV

Industrieterrein 13 // 5981 NK Panningen // Netherlands // Phone +31 77307-1860 // Fax +31 77307-5148 // info@wp-haton.com // www.wp-haton.com



BIP

Intermediate Proofer

BIP

Picture BIP 72 with V step belt and pallet infeed, central drying (hot air)

SUITABLE FOR ALL TYPES OF WHEAT- AND MIXED RYE DOUGH WITH A RYE CONTENT UP TO 30%.



BENEFITS

- Modular frame made of closed tubular profiles
- Dust flour free process possible (depending on dough)
- Plastic washable dough cups, easily exchangeable
- Teflon coated transfer box
- Ultraviolet lamps to prevent mould forming in proofer pockets
- Reliable infeed systems
- Plexiglas windows for visual inspection
- Proven concept due to many years of experience
- Many different custom made versions available

BASIC EXECUTION:

- Proofer runs continuously
- Exhaust fan
- Weight range 200 - 1800 gram
- Cast iron hollow bolt chain wheels with shafts
- Shafts steel, nickel plated
- Pockets round polyethylene, removable, washable, diameter 190 mm
- Proofer trays stainless steel
- Windows Plexiglas
- Turning device stainless steel, parts in contact with dough are Teflon coated
- UV lamps
- Panels stainless steel
- Frame closed stainless steel construction
- Chain with chain guides in stainless steel
- Stop switch for correct tray position
- Operation CPU control, Siemens S7 Touch Screen alternatively Allen Bradley

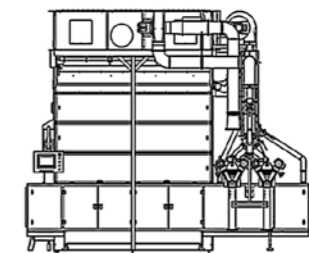
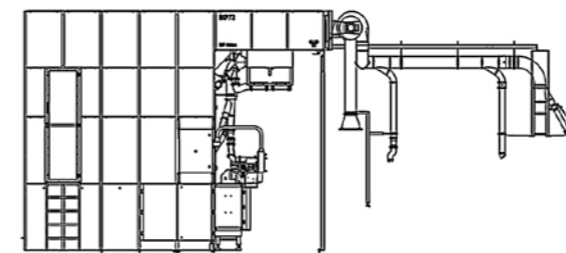
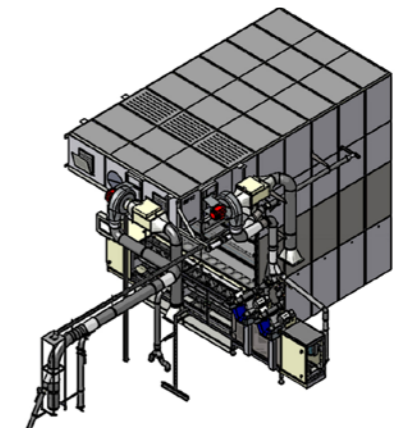
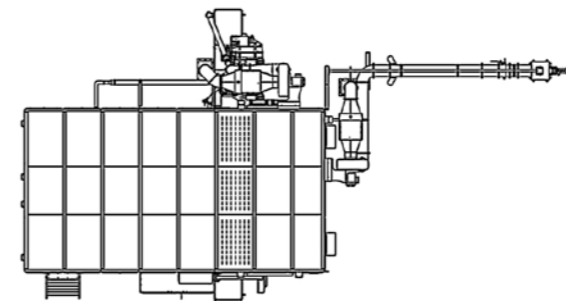


Illustration BIP 72